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From Haarlem/Amsterdam/Utrecht

- Take the A9 to Alkmaar
- At Velsen junction, take the exit to IJmuiden/Beverwijk/Tata Steel (A22)
- Directly after the Velsertunnel, take the exit Beverwijk/Tata Steel and follow the signs to Tata Steel
- You will drive past a railroad crossing twice, and then arrive at a crossing with traffic lights
- Continue at 2

From Alkmaar

- Take the A9 to Haarlem
- At Beverwijk junction, take the exit to Beverwijk/IJmuiden/ Haarlem-Noord (A22)
- Then take the first exit to Tata Steel
- At the end of the exit, go right and follow the signs to Tata Steel
- You will drive past a railroad crossing twice, and then arrive at a crossing with traffic lights
- Continue at 2

2

To Danieli Corus

- At the crossing, go straight on
- After approximately 250 metres, take the second street to your right (Staalstraat, sign “Velsen-Noord III”)
- Take the first street to your left, the Rooswijkweg
- The Rooswijkweg will take a straight turn to the right, the Danieli Corus office is in the third building to your right (Rooswijkweg 291)